


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



| No. | QTY | PART No. | DESCRIPTION | Std. Seal Kit | FKM Seal Kit | Spring Kit |
|-----|-----|----------|--|---------------|--------------|------------|
| N/A | N/A | 46100027 | SPRING KIT | | | NOTED |
| N/A | N/A | 6V201110 | SEAL KIT, FKM | | NOTED | |
| N/A | N/A | 46000036 | SEAL KIT, STANDARD | NOTED | | |
| 9 | 1 | 82031002 | GLAND,CYL, 3900 & 17.8 KN | | | |
| 8 | 1 | 49001904 | BREATHER, 1/8 BSPP | | | |
| 7 | 1 | 48011002 | PISTON,CYL, 17.8 kN, 51 STRK | | | |
| 6 | 1 | 43068004 | PLUG, SOCH, G1/8 | | | |
| 5 | 1 | 39012008 | WIPER, SNAP-IN, (13/16) | X | X | |
| 4 | 1 | 39011045 | SEAL, LL, (13/16 X 1/8 X 1/8 X 1-1/16) | X | | 39012005 |
| 3 | 1 | 39010014 | SEAL, BEVEL, 13/16 x 3/32 x 1 | X | | 39012001 |
| 2 | 1 | 39001011 | O-RING, (-024) | X | | 39012013 |
| 1 | 1 | 23313018 | SPRING, COMPRESSION | | | X |

PARTS LIST

ASSEMBLIES AFFECTED
42511102
42511102F



VEKTEK
VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

| | | |
|-----------|----------------|----------|
| SIZE A | MPL2067 | REV J |
|-----------|----------------|----------|

| | | | | |
|---------|------------------------|---|------------|----------|
| J | 4030 | RELEASE | JDW | 02/18/20 |
| REV | IN ACCORDANCE WITH ECN | EFFECTIVE DATE | REVISED BY | DATE |
| DRW BY: | BUSH | DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY | | |
| DATE: | 12/15/94 | | | |